

# XC 1004 Controller

Start / Stop / Load / Unload Procedure



# Basic Operation

## Buttons

### Start Button



- Power up the controller
- Initiate the starting sequences when allowed, or re-enter the running sequence when cooling down.
- Initiate the Auto Load function when allowed.
- Initiate the loading sequences when the controller is ready to be loaded.
- Initiate the not loaded sequence when loaded.
- Becomes the “enter/edit/save” button when settings menu is active.

### Stop button



- Initiate the cooldown/stopping sequences if the controller is in normal running sequence.
- Initiate a power down when unit is in cool down or not running.
- Becomes the “Cancel / Back” button when settings menu is active

# Basic Operation

## Buttons

### Alarm Button



- Jump to & cycle through the active Alarm
- Becomes the “Down” button when settings menu is active

### Measurements button



- Cycle through the measurements
- Enter the settings menu when pressed for 3 seconds
- Becomes the “Up” button when settings menu is active

# Basic Operation

Power on – Start – (Load) – Stop

