

DUSTLESS BLASTING **CASE** STUDY

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REMOVING ANTIFOULING PAINT FROM A 54' VIKING YACHT

Antifouling paint needed to be removed from this 54 foot Viking yacht, so that a new layer of antifouling paint could be applied. Many blisters had also developed in the fiberglass gelcoat. These blisters needed to be opened up for repair.

This is part of regular hull maintenance that must be done periodically to any boat. There are over 12 million registered boats in the United States alone!



ABRASIVE TYPE
CRUSHED GLASS
40/70 GRIT

PRESSURE
120 PSI

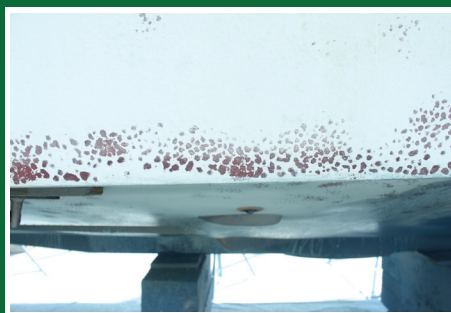
Normally we recommend blasting fiberglass at about 70 PSI. However, the main goal of this job was to open blisters in the gelcoat so they could be repaired.

Since gelcoat is tougher than the antifouling paint, we kicked the pressure up to 120-135 PSI.



28 BAGS OF MEDIA = \$280
26 GALLONS DIESEL = \$100 = **\$420**
PLASTIC FOR CLEANUP = \$40

BILLED TO CUSTOMER = \$3500



TOTAL PROFIT
\$3,080
IN 10 HOURS