

CASE STUDY

Strip Paint from 1970's Honda



Objective: Strip paint and rust from 1970's Honda for restoration



Location: Claremore, OK

This contractor stayed at 90 PSI when blasting, but adjusted his standoff distance to be more gentle on the hood, doors, and roof. These parts can be thinner and require a more delicate touch.

On the rest of the car, he blasted more thoroughly, to a near-white metal finish.



ON ADJUSTING STANDOFF DISTANCE:

"Keeping pressure up forces you back, and you get a bigger blast pattern and less heat in a larger area. That's the most important thing on blasting."

Hava Blast Dustless Blasting, Claremore, OK





Technical Details

EQUIPMENT:

DB500 Mobile

3.5 hours

BLAST TIME:

AIR COMPRESSOR: 185 CFM

NOZZLE: SLV #5

BLASTING TYPE:

METAL FINISH:

Dry blasting

Near white metal on body, commercial blast on hood/doors

ABRASIVE: 20 grit glass

CLEANUP:

PRESSURE:

Swept spent media

90 PSI

into gravel lot